

ART CLAYTM SILVER **Basic Instruction Guide**

Black Line Cross Ring



<Material>

Art Clay Silver 650 Clay Type 10g	1pc
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Completed piece

<Step by Step Guide>



1) Roll out 10g of clay and make a balanced thickness rope with a mini press etc., and flatten lightly.



2) Wrap a sheet of adhesive memo pad 3 sizes (Japanese ring size) bigger than an actual size around a wooden mandrel. Then, wrap the clay rope on it. Place 2.5mm thick plastic strips on both sides and roll the mandrel to flatten the clay.



3) Smooth the shape with a spatula, and dry



4) Smooth the surface and sides of the ring with a medium fine file and sand the entire piece with a red sponge sanding pad (#320-600)



5) Draw the outline with a pencil, then lightly carve the lines with a craft knife.



6) Make the engraved line the center line, and cut in a V-shaped with a craft knife.



7) Run a narrow-grip No.2 oval fine file along the V-shaped line, then sand according to the line and fire.



8) Polish the entire piece with a stainless steel brush and red, blue and green sponge sanding pads in order.



9) Treat the entire piece with a liver of sulphur solution. Remove the oxidized surface using a polishing cloth and some silver polish to make a mirror finish.