

ART CLAYTM SILVER Basic Instruction Guide #029

Double Edge Pair Rings

Level: Beginner/ Intermediate



Completed piece

<Materials>

Art Clay Silver 650/1200 Clay Type	7 - 10g for men 5 - 7g for women
Art Clay Silver 650/1200 Paste Type	some
Art Clay Silver Exclusive Short Prong Silver Bezel ϕ 3 for round cut	1pc
Any stone (Example: T-403-3 Quartz Round ϕ 3)	1pc

<Step by Step Guide>



1) Make a clay rope.



2) Roll out the clay 1.5mm thick. The length depends on the desired ring size. Use approx. 7-10g for men's ring and 5-7g for women's ring. Make 3 sizes larger than your actual size, considering thickness.



3) Wrap a ring sizing sheet and the strip on a mandrel. Cut off any extra clay with a craft knife. Then attach some Paste Type on the join and blend.



4) On the opposite side, press down the bezel horizontally with the handle of some tweezers to embed into the clay, while the clay is still soft.



5) Remove any extra clay on the inside of the bezel with a toothpick etc. If any extra clay is left, the stone may not fit properly.



6) Dry, flatten the sides with #320 sandpaper and smooth the whole piece with a red sponge sanding pad (#320-600). Mark a guideline every 5mm or so with a pencil.



7) File both edges with a medium fine file.



8) After filing.



9) Fire, polish and bind the prongs diagonally to set the stone.



- 10) Wrap a polishing cloth around one tip of some flat pliers so as not to damage the inside. Bend the tips of the prongs down with some flat pliers, and set the stone.