

# ART CLAY™ SILVER **Basic Instruction Guide #038**

## Silver and Copper Spiral Ring

Level: Intermediate/ Advanced



Completed piece

### <Materials>

Art Clay Silver 650/1200 Syringe Type	5g
Art Clay Copper	5g

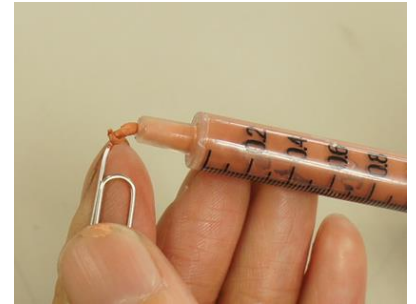
### <Step by Step Guide>



1) Knead 5g of copper clay well.



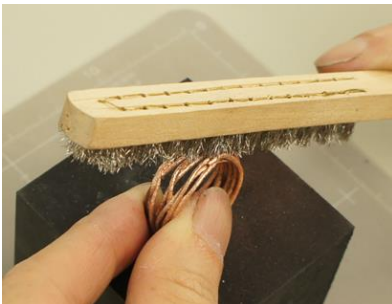
2) Make a clay rope and put it into an empty syringe.



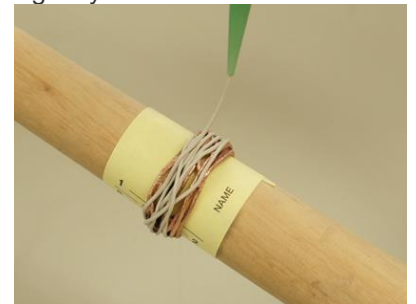
3) Remove any air from the syringe while inserting a clip into the nozzle and pressing a plunger gently



4) Wrap a ring sizing sheet around a wooden mandrel 5 larger sizes than your actual finger size (Japanese ring size). Extrude a clay rope line and loop around the sheet. Dry completely. Then, fire in a kiln at 970C for 30minutes.



5) Clean any oxidized film with some pickling compound, and polish well with a stainless steel brush.



6) Set the piece in the wooden mandrel again. Then, extrude and loop silver syringe line with green nozzle on the copper ring. Fire in a kiln at 800C for 5 minutes.



7) Burnish the ring with a burnisher and finish.